



Attached are page(s) from the 2006 Hilti North American Product Technical Guide. For complete details on this product, including data development, product specifications, general suitability, installation, corrosion, and spacing & edge distance guidelines, please refer to the Technical Guide, or contact Hilti.

## KWIK-CON II+ Fastening System 4.3.12

### 4.3.12.1 Product Description

The Hilti KWIK-CON II+ Fastening System for concrete and masonry consists of the KWIK-CON II+ fastener, the KWIK-CON II+ drive tool, and a Hilti matched tolerance carbide-tipped drill bit.

#### Product Features

- Choice of head styles—Torx Hex Washer Head for fast, secure driving; Torx or Phillips Flat Head for countersinking applications
- Matched tolerance carbide-tipped drill bit supplied with each box of 100 KWIK-CON II+ fasteners
- Exclusive internal TORX drive
- Choice of 1/4" or 3/16" diameter fasteners
- Fasteners protected by corrosive resistant coating; stainless steel fasteners available in select sizes
- High quality Hilti SDS and straight shank drill bits (Refer to section 4.3.12.5)

#### Guide Specifications

Concrete Screw Anchors Concrete or masonry screw anchors shall be manufactured from AISI 1021 cold rolled steel case hardened to a minimum Rockwell Hardness C 45 or stainless steel conforming to AISI 410. The concrete or masonry screw anchors shall have a trilobular, cold formed thread design and 8 threads per inch. Screw anchors shall have one of the following head design: Tapered flat head with T-25 TORX recess, Tapered flat head with T-27 TORX recess or 5/16" hex washer with internal T-25 TORX recess. Anchor plating shall be in accordance with ASTM B 633 SC 2 Type II to a minimum thickness of 8 mm. Anchors shall be Hilti KWIK-CON II anchors as supplied by Hilti.

Installation Concrete or masonry screw anchors shall be installed in holes drilled with matched tolerance Hilti carbide-tipped drill bits supplied with each box of KWIK-CON II anchors. Installations shall be in accordance with manufacturer's installation instructions.

4.3.12.1	Product Description
4.3.12.2	Material Specifications
4.3.12.3	Technical Data
4.3.12.4	Installation Instructions
4.3.12.5	Ordering Information



#### Listings/Approvals

**ICC-ES (International Code Council)**  
ER-5259

**Metro-Dade County**  
Approval 01-0727.01

## 4.3.12 KWIK-CON II+ Fastening System

### 4.3.12.2 Material Specifications

		Mechanical Properties <sup>1</sup>		
		f <sub>y</sub> ksi (MPa)	min. f <sub>u</sub> ksi (MPa)	
<b>Material Composition</b>	1018 to 1022 cold rolled steel (case hardened to HRC 45 minimum)	3/16"	137	138
		1/4"	157	163
or 410 Stainless Steel		3/16"	157	184
		1/4"	170	194

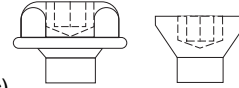
#### Head Styles

Tapered flat head with #3 Phillips recess (3/16" and 1/4" diameter anchors)

Tapered flat head with T-25 TORX recess (3/16" diameter anchor)

Tapered flat head with T-27 TORX recess (1/4" diameter anchor)

5/16" hex washer with internal T-25 TORX recess (3/16" and 1/4" diameter anchors)



#### Head Diameters

0.507" maximum (3/16" and 1/4" tapered Phillips flat head and 1/4" tapered T-27 TORX flat head anchors)

0.385" maximum (3/16" tapered T-25 TORX flat head anchor)

0.432" maximum (3/16" and 1/4" T-25 TORX hex washer head anchors)

#### Thread Diameter

Nominal 3/16"; Major: 0.217"; Minor<sup>2</sup>: 0.145"

Nominal 1/4"; Major: 0.283"; Minor<sup>2</sup>: 0.190"

#### Shank Diameter

3/16" – 0.170"

1/4" – 0.224"

#### Lengths

1-1/4", 1-3/4", 2-1/4", 2-3/4", 3-1/4", 3-3/4", 4" (See Ordering Information Section 4.3.10.5)

#### Thread Design

Trilobular, cold formed

#### Threads per inch

3/16" anchor = 8 T.P.I.

1/4" anchor = 8 T.P.I.

#### Inches of Thread per fastener

1.875" maximum

#### Plating

8 mm zinc/chromate plating in accordance with ASTM B 633, Sc 2, Type II, on carbon steel anchors

#### Bending Capacity

Ductility at 10° minimum

1 Mechanical properties based on limited (30 samples) testing of actual KWIK-CON II samples (i.e. not based on minimum steel properties).

2 Minor diameter based on average root diameter of 30 KWIK-CON II samples (i.e. not a controlled dimension).

## KWIK-CON II+ Fastening System 4.3.12

### 4.3.12.3 Technical Data

#### Tension and Shear Allowable Loads in Concrete <sup>1, 2</sup>

Anchor Dia. in.	Embedment Depth in. (mm)	2000 psi (13.8 MPa)		4000 psi (27.6 MPa)		6000 psi (41.4 MPa)	
		Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)
3/16	1 (25)	100 (0.44)	260 (1.16)	125 (0.56)	260 (1.16)	185 (0.82)	280 (1.25)
	1-3/4 (44)	275 (1.22)	260 (1.16)	295 (1.31)	265 (1.18)	325 (1.45)	300 (1.33)
1/4	1 (25)	190 (0.85)	325 (1.45)	240 (1.07)	390 (1.73)	275 (1.22)	540 (2.40)
	1-3/4 (44)	425 (1.89)	560 (2.49)	625 (2.78)	600 (2.82)	650 (2.89)	600 (2.67)

1 Published load values represent the average test results of testing conducted in local base materials using Hilti matched-tolerance drill bits. Because of variations in materials, on-site testing is necessary to determine actual performance at any specific site.

2 Allowable working loads are based on a safety factor of 4.0.

#### Tension and Shear Ultimate Loads in Concrete<sup>1</sup>

Anchor Dia. in.	Embedment Depth in. (mm)	2000 psi (13.8 MPa)		4000 psi (27.6 MPa)		6000 psi (41.4 MPa)	
		Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)
3/16	1 (25)	400 (1.78)	1050 (4.67)	500 (2.22)	1050 (4.67)	750 (3.34)	1150 (5.12)
	1-3/4 (44)	1100 (4.89)	1050 (4.67)	1180 (5.25)	1070 (4.76)	1300 (5.78)	1200 (5.34)
1/4	1 (25)	760 (3.38)	1300 (5.78)	970 (4.31)	1575 (7.01)	1100 (4.89)	2175 (9.68)
	1-3/4 (44)	1700 (7.56)	2250 (10.0)	2500 (11.1)	2400 (11.3)	2600 (11.6)	2400 (10.7)

#### Tension and Shear Allowable Loads in Hollow Block<sup>1,2</sup>

Anchor Dia. in.	Embed. Depth in. (mm)	Tension lb (kN)	Shear lb (kN)
3/16	1 (25)	150 (0.67)	225 (1.00)
	1-3/4 (44)	290 (1.29)	300 (1.33)
1/4	1 (25)	165 (0.73)	275 (1.22)
	1-3/4 (44)	310 (1.38)	400 (1.78)

1 ASTM Specification C 90 Grade N. Type II pilot holes drilled with TKB matched tolerance bits for concrete blocks.

2 Allowable working loads are based on a safety factor of 4.0.

#### Tension and Shear Allowable Loads in Red Brick<sup>1, 2</sup>

Anchor Dia. in.	Embed. Depth in. (mm)	Tension lb (kN)	Shear lb (kN)
3/16	1 (25)	125 (0.56)	235 (1.05)
	1-3/4 (44)	350 (1.56)	300 (1.33)
1/4	1 (25)	205 (0.91)	415 (1.85)
	1-3/4 (44)	350 (1.56)	500 (2.22)

1 This test was performed on individual specimens of ASTM C 62 common red brick. Due to the wide variations encountered in the compressive strength of brick, these values should be considered Guide Values.

2 Allowable working loads are based on a safety factor of 4.0.

#### Combined Shear and Tension Loading

$$\left(\frac{N_d}{N_{rec}}\right) + \left(\frac{V_d}{V_{rec}}\right) \leq 1.0 \text{ (Ref. Section 4.1.8.3)}$$

## 4.3.12 KWIK-CON II+ Fastening System

### 4.3.12.4 Installation Instructions

#### Determining the Correct KWIK-CON II+ Fastener & Hole Depth

The Hilti KWIK-CON II+ masonry fastening system consists of the KWIK-CON II+ fastener, the KWIK-CON II+ drive tool, and a TKC or TKB matched tolerance carbide-tipped drill bit. Consistent performance and maximum pullout strength can be assured only when all three elements of the system are properly used.

#### Fastener Length

The length of the KWIK-CON II+ fastener to be used is determined by combining the thickness of the fixture being attached (A) with the desired depth of embedment in the masonry material (B). It is recommended that a minimum of 1" and a maximum of 1-3/4" embedment be used in determining fastener length.

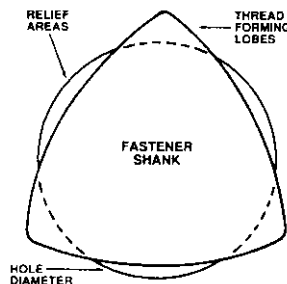
KWIK-CON II+ fasteners are available in 1/4" and 3/16" diameters. The diameter of the fastener and the depth of embedment affect pullout strengths. Application strength requirements and safety factors should be considered when determining the depth of embedment and fastener diameter. For assistance, contact your local Hilti Sales Representative.

#### Hole Depth

A TKC matched tolerance carbide tipped drill bit is supplied with each box of KWIK-CON II+ fasteners. The correct hole depth (B+C) can normally be obtained by drilling the full length of this bit. In all cases, the hole must be at least 1/2" deeper than the depth of the fastener embedment.

#### Hole Diameter

The diameter of the drilled hole is also important to the performance of the KWIK-CON II+ masonry fastening system. Using Hilti TKC (concrete) or TKB (block) matched tolerance carbide-tipped bits will help assure consistent fastener performance and maximum pullout strength.



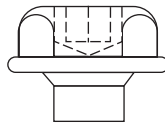
#### Head Styles

##### TORX Hex Washer Head

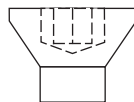
Uses either TORX or hex drives  
Washer head provides a bearing surface for fast, secure fastening.

##### TORX or Phillips Flat Head

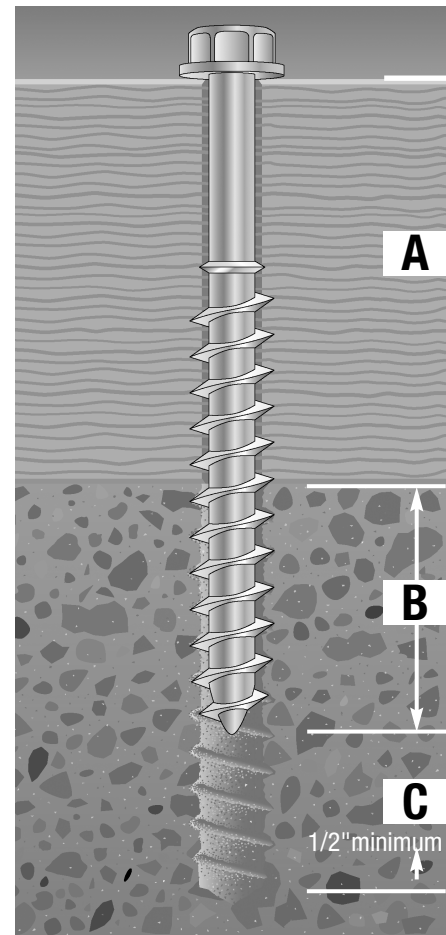
Used when a countersunk appearance is desirable



Torx Hex Washer Head Internal Torx



Torx or Phillips Flat Head



**A = Fixture being attached**

**B = KWIK-CON II+ embedment**  
minimum of 1", maximum of 1-3/4" is recommended





**A + B = Length KWIK-CON II+ to be used**

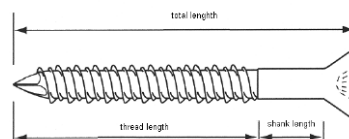
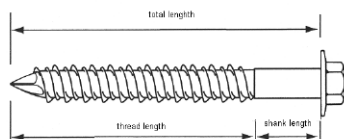
**B + C = Depth of hole drilled**  
must be at least 1/2" deeper than KWIK-CON II+ embedment

## KWIK-CON II+ Fastening System 4.3.12

### 4.3.12.5 Ordering Information





**KWIK-CON II+ Fasteners (100 per box including 1 bit except bulk which are 1,000 pieces per box without bit)**

Description	Item No.	Diameter (in.)	Total Length (in.)	Thread Length (in.)	Shank Length (in.)
 <b>5/16" Magnetic Nut Setter or T-25 TORX Bit</b>					
KWIK-CON II+ 316-114 THWH	256009	3/16	1-1/4	1-1/4	0
KWIK-CON II+ 316-114 THWH Bulk	220590	3/16	1-1/4	1-1/4	0
KWIK-CON II+ 316-134 THWH	256010	3/16	1-3/4	1-3/4	0
KWIK-CON II+ 316-134 THWH Bulk	220591	3/16	1-3/4	1-3/4	0
KWIK-CON II+ 316-214 THWH	256011	3/16	2-1/4	1-3/4	1/2
KWIK-CON II+ 316-234 THWH	256012	3/16	2-3/4	1-3/4	1
KWIK-CON II+ 316-234 THWH Bulk	220592	3/16	2-3/4	1-3/4	1
KWIK-CON II+ 316-314 THWH	256013	3/16	3-1/4	1-3/4	1-1/2
KWIK-CON II+ 316-334 THWH	256014	3/16	3-3/4	1-3/4	2
KWIK-CON II+ 316-4 THWH	256015	3/16	4	1-3/4	2-1/4
 <b>5/16" Magnetic Nut Setter or T-25 Bit</b>					
KWIK-CON II+ 14-114 THWH	256016	1/4	1-1/4	1-1/4	0
KWIK-CON II+ 14-114 THWH Bulk	220593	1/4	1-1/4	1-1/4	0
KWIK-CON II+ 14-134 THWH	256017	1/4	1-3/4	1-3/4	0
KWIK-CON II+ 14-134 THWH Bulk	220594	1/4	1-3/4	1-3/4	0
KWIK-CON II+ 14-214 THWH	256018	1/4	2-1/4	1-3/4	1/2
KWIK-CON II+ 14-234 THWH	256019	1/4	2-3/4	1-3/4	1
KWIK-CON II+ 14-234 THWH Bulk	220595	1/4	2-3/4	1-3/4	1
KWIK-CON II+ 14-314 THWH	256020	1/4	3-1/4	1-3/4	1-1/2
KWIK-CON II+ 14-334 THWH	256021	1/4	3-3/4	1-3/4	2
KWIK-CON II+ 14-334 THWH Bulk	220596	1/4	3-3/4	1-3/4	2
KWIK-CON II+ 14-4 THWH	256022	1/4	4	1-3/4	2-1/4
KWIK-CON II+ 14-114 THWH Stainless Steel	256051	1/4	1-1/4	1-1/4	0
KWIK-CON II+ 14-234 THWH Stainless Steel	256052	1/4	2-3/4	1-3/4	1
 <b>T-25 TORX Bit</b>					
KWIK-CON II+ 316-114 TFH	256023	3/16	1-1/4	1-1/8	0
KWIK-CON II+ 316-134 TFH	256024	3/16	1-3/4	1-5/8	0
KWIK-CON II+ 316-134 TFH Bulk	220597	3/16	1-3/4	1-5/8	0
KWIK-CON II+ 316-214 TFH	256025	3/16	2-1/4	1-3/4	3/8
KWIK-CON II+ 316-234 TFH	256026	3/16	2-3/4	1-3/4	7/8
KWIK-CON II+ 316-234 TFH Bulk	220598	3/16	2-3/4	1-3/4	7/8
KWIK-CON II+ 316-314 TFH	256027	3/16	3-1/4	1-3/4	1-3/8
KWIK-CON II+ 316-334 TFH	256028	3/16	3-3/4	1-3/4	1-7/8
KWIK-CON II+ 316-334 TFH Bulk	220599	3/16	3-3/4	1-3/4	1-7/8
KWIK-CON II+ 316-4 TFH	256029	3/16	4	1-3/4	2-1/8
 <b>T-27 TORX Bit</b>					
KWIK-CON II+ 14-114 TFH	256030	1/4	1-1/4	1-1/16	0
KWIK-CON II+ 14-134 TFH	256031	1/4	1-3/4	1-9/16	0
KWIK-CON II+ 14-134 TFH Bulk	219953	1/4	1-3/4	1-9/16	0
KWIK-CON II+ 14-214 TFH	256032	1/4	2-1/4	1-3/4	5/16
KWIK-CON II+ 14-234 TFH	256033	1/4	2-3/4	1-3/4	13/16
KWIK-CON II+ 14-314 TFH	256034	1/4	3-1/4	1-3/4	1-5/16
KWIK-CON II+ 14-314 TFH Bulk	219954	1/4	3-1/4	1-3/4	1-5/16
KWIK-CON II+ 14-334 TFH	256035	1/4	3-3/4	1-3/4	1-13/16
KWIK-CON II+ 14-4 TFH	256036	1/4	4	1-3/4	2-1/16

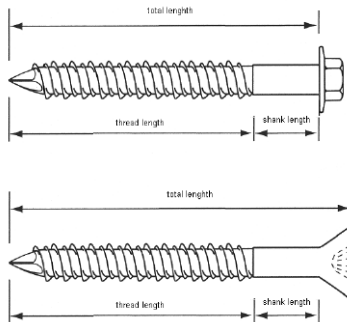


## 4.3.12 KWIK-CON II+ Fastening System

KWIK-CON II+ Fasteners (100 per box including 1 bit except bulk which are 1,000 pieces per box without bit)

Description	Item No.	Diameter (in.)	Total Length (in.)	Thread Length (in.)	Shank Length (in.)
 	<b>#3 Phillips Bit</b>				
KWIK-CON II+ 316-114 PFH	256037	3/16	1-1/4	1-1/16	0
KWIK-CON II+ 316-134 PFH	256038	3/16	1-3/4	1-9/16	0
KWIK-CON II+ 316-134 PFH Bulk	219955	3/16	1-3/4	1-9/16	0
KWIK-CON II+ 316-214 PFH	256039	3/16	2-1/4	1-3/4	5/16
KWIK-CON II+ 316-234 PFH	256040	3/16	2-3/4	1-3/4	13/16
KWIK-CON II+ 316-234 PFH Bulk	219956	3/16	2-3/4	1-3/4	13/16
KWIK-CON II+ 316-314 PFH	256041	3/16	3-1/4	1-3/4	1-5/16
KWIK-CON II+ 316-334 PFH	256042	3/16	3-3/4	1-3/4	1-13/16
KWIK-CON II+ 316-4 PFH	256043	3/16	4	1-3/4	2-1/16
KWIK-CON II+ 316-114 PFH Stainless Steel	256053	3/16	1-1/4	1-1/16	0
KWIK-CON II+ 316-234 PFH Stainless Steel	256054	3/16	2-3/4	1-3/4	13/16
 	<b>#3 Phillips Bit</b>				
KWIK-CON II+ 14-114 PFH	256044	1/4	1-1/4	1-1/16	0
KWIK-CON II+ 14-134 PFH	256045	1/4	1-3/4	1-9/16	0
KWIK-CON II+ 14-134 PFH Bulk	219957	1/4	1-3/4	1-9/16	0
KWIK-CON II+ 14-214 PFH	256046	1/4	2-1/4	1-3/4	5/16
KWIK-CON II+ 14-234 PFH	256047	1/4	2-3/4	1-3/4	13/16
KWIK-CON II+ 14-234 PFH Bulk	219958	1/4	2-3/4	1-3/4	13/16
KWIK-CON II+ 14-314 PFH	256048	1/4	3-1/4	1-3/4	1-5/16
KWIK-CON II+ 14-334 PFH	256049	1/4	3-3/4	1-3/4	1-13/16
KWIK-CON II+ 14-4 PFH	256050	1/4	4	1-3/4	2-1/16

### KWIK-CON II+ Hex Driver System



Description	Item No.	Box Qty
KWIK-CON Hex Driver Deluxe Kit	235097	1
KWIK-CON Hex Driver	235098	1
5/16" Hex Driver (all THWH)	83313	1
5/16" Hex Nut Setter/Depth Locator	235100	1
Insert Bit Holder/Depth Locator	235101	1
#3 Phillips Driver (all PFH)	83312	1
T-25 TORX Driver (3/16" TFH)	374714	1
T-27 TORX Driver (1/4" TFH)	374715	1

### KWIK-CON II+ Matched Tolerance Drill Bits

Description	Item No.	Bit Diameter (in.)	Box Qty
<b>For 1/4" KWIK-CON II+ Applications in Dense Concrete (2000 psi+)</b>			
TKC Large Concrete Bit SDS+ Hex	205114	0.2402	1
TKC Large Concrete Bit TM Hex	205115	0.2402	1
<b>For 1/4" KWIK-CON II+ Applications in Light Concrete, Brick or Block</b>			
TKB Large Block Bit SDS+ Hex	205116	0.2260	1
TKB Large Block Bit TM Hex	205117	0.2260	1
<b>For 3/16" KWIK-CON II+ Applications in Dense Concrete (2000 psi+)</b>			
TKC Small Concrete Bit SDS+ Hex	205118	0.1902	1
TKC Small Concrete Bit TM Hex	205119	0.1902	1
<b>For 3/16" KWIK-CON II+ Applications in Light Concrete, Brick or Block</b>			
TKB Small Block Bit SDS+ Hex	205120	0.1752	1
TKB Small Block Bit TM Hex	205121	0.1752	1



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## Firestop Systems

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  - Through Penetrations
  - Joint Penetrations
- FACT Program
- FS 411
- BASIC Training
- Engineering Judgements
- Firestop Design Center online @ [www.us.hilti.com](http://www.us.hilti.com)



## Hilti Diaphragm Deck Design

The Hilti Diaphragm Deck Design Program allows designers to quickly and accurately design roof deck and composite floor deck diaphragms.

- Ability to design with innovative Hilti fasteners for frame and sidelap connection
- Creates easy to use load tables with span ranges based on user input
- Allows for different safety factors depending on load type, building code and field quality control
- Direct link to Hilti website



## Hilti Online

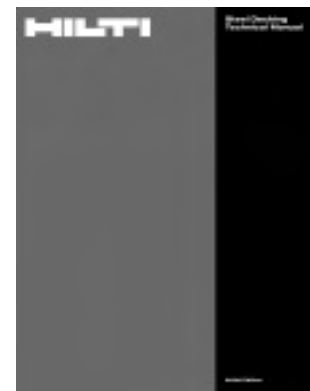
- Technical Library
- Design Centers
- Interactive Product Advisors
- Full-line Product Catalog
- Online Ordering
- Maps to Hilti locations
- "Contact Us" program to answer your questions



## MI - Industrial Pipe Support Technical Guide

A guide to specifying the Hilti modular pipe support system for medium to heavy loads without welding.

- MI System is the ideal solution for pipes up to 24 in. diameter
- Reliable fastenings without welds
- Easily installed



## Steel Decking Technical Guide

For complete information on Hilti fastening systems for the attachment of steel roof and floor deck, refer to the Hilti Steel Decking Technical Manual.

**In The United States**

<b>PAYMENT TERMS:</b>	Net 30 days from date of invoice. Customer agrees to pay all costs incurred by Hilti in collecting delinquent amounts, if any, including reasonable attorney's fees.
<b>FREIGHT:</b>	All sales are F.O.B. Destination with transportation allowed via Hilti designated mode. Additional charges may apply for expedited shipments, special handling requirements, and orders below certain dollar amounts. A fuel surcharge may apply depending on market conditions.
<b>CREDIT:</b>	All orders sold on credit are subject to Credit Department approval
<b>RETURN POLICY:</b>	Products must be in saleable condition to qualify for return. Saleable condition is defined as those unused items in original packaging and in unbroken quantities. All returns are subject to Hilti inspection and acceptance, and a 15% restocking charge. Proof of purchase is required for all returned materials. Special orders and discontinued items are not eligible for return credit. Dated materials are not returnable 30 days beyond date of invoice.
<b>WARRANTY:</b>	<p>Hilti warrants that for a period of 12 months from the date it sells a product it will, at its sole option and discretion, refund the purchase price of , repair, or replace such product if it contains a defect in material or workmanship. Absence of Hilti's receipt of a written notification of such a defect within this 12-month period shall constitute a waiver of all claims with regard to such product. The warranty time periods for certain products are limited by the warranty period in the literature that accompanies these products.</p> <p>THE FOREGOING WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OR MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Hilti shall in no event be liable for, and Customer hereby agrees to indemnify Hilti against all claims related to, special, direct, indirect, consequential, or any damages arising out of or related to the sale, use, or inability to use the product.</p>
<b>ACCEPTANCE OF ORDER:</b>	Acceptance is limited to the express terms contained herein, and terms are subject to change by Hilti with reasonable notice to Customer. Additional or different terms proposed by Customer are deemed material and are objected to and rejected, but such rejections shall not operate as a rejection of the offer unless it contains variances in the terms of the description, quantity, price or delivery schedule of the goods.
<b>DOMESTIC ORIGIN:</b>	Any non-domestic Hilti product will be so identified on shipping documents and invoices for federal government customers. All other customers may obtain such information by written request for Hilti, Inc., Contract Compliance, P.O. Box 21148, Tulsa, Oklahoma 74121. Hilti sales personnel are not authorized to warrant the country of origin of Hilti products.
<b>BUSINESS SIZE:</b>	Hilti is a large business.
<b>PRICES:</b>	Prices are those stated on the order. Hilti does not maintain most favored customer records, makes no representation with respect to same, and rejects any price warranty terms proposed by Customer. Hilti's published net price list is subject to change without notice.
<b>CONSENT TO JURISDICTION:</b>	All transactions made pursuant hereto shall be deemed to have been made and entered into in Tulsa, Oklahoma. Any and all disputes arising directly or indirectly from such transactions shall be resolved in the courts of the County of Tulsa, State of Oklahoma, to the exclusion of any other court, and any resulting judgment may be enforced by any court having jurisdiction of such an action. All transactions shall be governed by and construed in accordance with the laws of the State of Oklahoma.
<b>INDEMNIFICATION:</b>	Customer hereby agrees to indemnify Hilti for any costs, including attorney's fees, incurred by Hilti as a result, in whole or in part, of any violation by Customer of any Federal, State or Local statute or regulation, or of any nationally accepted standard. It shall be Customer's sole responsibility to comply with all applicable laws and regulations regarding the handling, use, transportation, or disposal of products upon taking possession of same.
<b>AUTHORIZATION:</b>	HILTI SALES REPRESENTATIVES ARE NOT AUTHORIZED TO MODIFY THESE TERMS AND CONDITIONS, WARRANT SPECIFIC APPLICATIONS, OR EXECUTE CUSTOMER DOCUMENTS.

**In Canada**

<b>PAYMENT TERMS:</b>	Net 30 days from date of invoice. Customer agrees to pay all costs incurred by Hilti in collecting delinquent amounts, if any, including reasonable attorney's fees.
<b>FREIGHT:</b>	Sales are F.O.B. Destination Point with transportation allowed via Hilti designated mode. Additional charges may apply for expedited delivery, special handling requirements, and order under certain limits. A fuel surcharge may apply depending on market conditions.
<b>CREDIT:</b>	All orders sold on credit are subject to Credit Department approval.
<b>RETURN POLICY:</b>	Product may be returned prepaid (unless otherwise authorized) to Hilti provided: <ul style="list-style-type: none"> <li>i) it is returned by the original purchaser</li> <li>ii) it is not dated product returned more than 30 days after the original delivery date</li> <li>iii) it is not discontinued, clearance or special order product</li> <li>iv) it is unused, in original packaging and in unbroken quantities.</li> </ul> <p>Hilti will inspect product and, if the above requirements are satisfied, will credit to customer the original purchase price. A 15% restocking fee may apply.</p>
<b>WARRANTY:</b>	Other than the manufacturer's published warranty, no warranties or conditions, express or implied, written or oral, statutory or otherwise are implied. Any and all conditions and warranties implied by law or by the Sale of Goods Act or any similar statutes of any Province are hereby expressly waived.
<b>TITLE TO PRODUCT:</b>	Title to product remains with Hilti until the total purchase price of product is paid.
<b>PRICES:</b>	Customer agrees to pay Hilti prices set out on invoice. Customer agrees to pay taxes as indicated on invoice unless Hilti receives acceptable exemption certificates.
<b>INDEMNIFICATION:</b>	Customer agrees to use product at own risk and to indemnify Hilti against all liabilities, including legal fees, to third parties arising out of the use or possession thereof. Hilti shall in no event be liable for special, incidental or consequential damages.
<b>CHANGES:</b>	Hilti sales personnel are not authorized to modify these Terms and Conditions or modify Customer's credit terms. Terms are subject to change by Hilti with reasonable notice to Customer.
<b>CASH SALES:</b>	Payment in full is due prior to goods being released.
<b>QUOTATIONS:</b>	All terms and conditions apply once customer agrees to purchase product. Quotations on special promotion products are only valid until end of promotion period.